



**SIoux  
TOOLS INC.**

2901 FLOYD BOULEVARD ■ SIOUX CITY, IOWA 51102 ■

## Instructions for V Series Muffler

Remove the three screws on the tool housing to expose the tapped holes for mounting the muffler. Two of these holes are located near the exhaust, the third is located near the handle.

If your tool is not equipped with these holes, see the instructions on how to drill the housing.

To ease assembly insert the two short screws (06513) and tighten until the gasket begins to compress. Then insert the long screw (06520) near the handle and tighten until the gasket begins to compress. Check for proper alignment of the gasket and tighten the screws until the gasket seals.

Attach the muffler (#53875) to the housing with the supplied screws (2) #06513, (1) #06520). Tighten the screws so there are no leaks between the gasket (#04282) and housing.

To attach a #53881 Remote Exhaust or #53882 Muffler to a V-Series Grinder, which does not have mounting holes, the holes shown below must be drilled.

Extreme care should be taken when drilling these holes so that metal chips do not enter the tool. A heavy grease applied to the drill and tap will help prevent this.

